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MATERIAL SAFETY DATA SHEET

Z-Bond(TM) 101 MEDIUM STRENGTH CYANOACRYLATE

Revision Date: 08/08/2005

IDENTIFICATION OF THE SUBSTANCE / PREPARATION AND THE COMPANY / UNDERTAKING

1.1. PRODUCTS IDENTIFICATION: Z-Bond(TM) 101 Medium Strength Cyanoacrylate

1.2. USE OF SUBSTANCE: Information not supplied

1.3. COMPANY: Z Corporation

Z Corporation 32 Second Avenue

Burlington, MA 01803 USA

1.4. EMERGENCY TELEPHONE: EMER 3035921711

+1 781 852 5005

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS

 Physical State:
 Liquid
 HEALTH:
 2

 Colour:
 Clear colourless to straw
 FLAMMIBILITY:
 2

 Odour:
 Negligible
 PHYSICAL HAZARD:
 1

Negligible PHYSICAL HAZARD: 1
Personal Protection: See Section 8

WARNING: BONDS SKIN IN SECONDS

MAY CAUSE EYE AND RESPIRATORY

IRRITATION

COMBUSTIBLE LIQUID AND VAPOUR

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects:

Inhalation: Exposure to vapors above the established exposure limit results in respiratory I

irritation which may lead to difficulty in breathing and tightness in the chest.

Skin contact: Bonds skin in seconds. May cause skin irritation. Cyanoacrylates have been

reported to cause allergic reaction but due to rapid polymerization at the skin surface, an allergic response is rare. Cyanoacrylates generate heat on solidification. In rare circumstances a large drop will burn the skin. Cured

adhesive does not present a health even if bonded to the skin.

Eye contact: Irritating to eyes. Causes excessive tearing. Eyelids may bond.

Ingestion: Not expected to be harmful by ingestion. Rapidly polymerizes (solidifies) and

bonds in mouth. It is almost impossible to swallow.



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Existing conditions: Eye, skin, and respiratory disorders aggravated by exposure See Section 11 for additional toxicological information

3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous components%ACGIH TLVOSHA PELOTHERBeta-Methoxyethyl cyanoacrylate60-100NoneNone0.2 ppm TWA27816-23-5

4. FIRST-AID MEASURES

Inhalation:

Remove to fresh air. If discomfort persists seek medical attention.

Skin contact:

Do not pull bonded skin apart. Soak in warm soapy water. Gently peel apart using a blunt instrument. If skin is burned due to the rapid generation of heat by a large drop, seek medical attention. If lips are bonded, apply warm water to the lips and encourage wetting and pressure from saliva in mouth. Peel or roll lips apart. Do not pull lips apart with direct opposing force.

Eye contact:

Immediately flush with plenty of water for at least 15 minutes. Get medical attention. If eyelids are bonded closed, release eyelashes with warm water by covering with a wet pad. Do not force eye open. Cyanoacrylate will bond to eye protein and will cause a lachrymatory effect which will help to debond the adhesive. Keep eye covered until debonding is complete. usually within 1-3 days. Medical attention should be sought in case solid particles of polymerized cyanoacrylate trapped behind the eyelid caused abrasive damage.

Ingestion:

Ensure breathing passages are not obstructed. The product will polymerize rapidly and bond to the mouth making it almost impossible to swallow. Saliva will separate any solidified product in several hours. Prevent the patient from swallowing any separated mass.

Notes to physician:

Surgery is not necessary to separate accidentally bonded tissues. Experience has shown that bonded tissues are best treated by passive, non-surgical first aid. If rapid curing has caused thermal burns they should be treated symptomatically after adhesive is removed.

5. FIRE-FIGHTING MEASURES

Flash point:

80°C (176°F) to 93.4°C (200°F) Tagliabue closed cup

Autoignition temperature:

Not determined

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Flammable/Explosive limits-lower 'Yo:

Not determined

Flammable/Explosive limits-upper 'Yo:

Not determined

Extinguishing media:

Dry powder. Foam. Carbon dioxide.

Special fire fighting procedures:

Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA).

Unusual fire or explosion hazards:

None

Hazardous combustion products:

Trace amounts of toxic and/or irritating fumes may be released and the use of breathing apparatus is recommended.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions:

Ventilate area. Prevent product from entering the drains.

Clean-up methods:

Do not use cloths for mopping up. Flood with water to complete polymerization and scrape off the floor. Cured material can be disposed of as non-hazardous waste

7. HANDLING AND STORAGE

Handling:

Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling. Avoid contact with fabric or paper goods. Contact with these materials may cause rapid polymerization which can generate smoke and strong irritating vapors, and cause thermal burns.

Storage:

Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

Incompatible products:

No special restrictions on storage with other products

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls:

Use positive down-draft exhaust ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.



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Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Skin protection:

Use nitrile gloves and aprons as necessary to prevent contact. Do not use PVC, nylon or cotton.

Eye/face protection:

Chemical splash goggles or safety glasses with side shields.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid

Color: Clear Colorless to Straw

Odor: Negligible Odor Threshold: 1-2 ppm

Vapor pressure: Less than 0.2 mm Hg

Ph: Not applicable

Boiling point/range: Greater than 149°C (300°F)

Melting point/range:

Specific gravity:

Vapor density:

Evaporation rate:

Not determined

1.1 at 23.9°C (75°F)

Approximately 3

Not available

Solubility in water: Polymerizes in presence of water

Partition coefficient (n-octanollwater): Not applicable

VOC content: Less than 2%; 20 g/L (California SCAQMD

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Method 316B) (estimated)

10. STABILITY AND REACTIVITY

Stability:

Stable under recommended storage conditions

Hazardous polymerization:

Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and alcohols.

Hazardous decomposition products:

None

Incompatability:

Water, amines, alkalis and alcohols.

Conditions to avoid:

Spontaneous polymerization



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11. TOXICOLOGICAL INFORMATION

Product toxicity data: Acute oral LD50 >5000mglkg (rat)(estimated). Acute dermal LD50 >2000mg/kg

(rabbit)(estimated).

Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Beta-Methoxyethyl			
cyanoacrylate	No	No	No
27816-23-5			

Literature Referenced Taraet Oraan & Other Health Effects

Hazardous Components	Health Effects/Target Organs	
Beta-Methoxyethyl cyanoacrylate 27816-23-5	Allergen. Irritant	

12. ECOLOGICAL INFORMATION

NOT KNOWN

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of in accordance with Federal, State and local regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Deoartment of Transoortation Ground (49 CFR):

Proper shipping name: Combustible liquids, n.o.s. (Cyanoacrylate ester)

Hazard class or division: Combustible liquid

Identification number: NA 1993 Packing group: None

Exceptions: (Not more than 450 Liters) Unrestricted

Marine pollutant: None

International Air Transoortation (ICAD/IATA):

Proper shipping name: Aviation regulated liquids, n.o.s (Cyanoacrylate ester)



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Hazard class or division: 9

Identification number: UN 3334 Packing group: None

Exceptions: (Not more than 500ml) Unrestricted

Water Transportation (IMD/IMDG):

Proper shipping name: Unrestricted

Hazard class or division:
Identification number:
Packing group:
Marine pollutant:
None
None

15. REGULATORY INFORMATION

United States Reaulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic

Substances Control Act Inventory.

TSCA 5 (a) (2) SNUR: None. TSCA 12 (b) Export Notification: None.

CERCLAISARA Section 302 EHS:

CERCLAISARA Section 311/312:

CERCLAISARA 313:

This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). None.

Immediate Health Hazard, Delayed Health Hazard, Fire, Reactive

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California Proposition 65: No California Proposition 65 listed chemicals are known to be

present.

None.

Canada Reaulatory Information

CEPA DSUNDSL Status: All components are listed on or are exempt from listing on the

Domestic Substances List.

WHMIS hazard class: B.3, D.2.B

16. OTHER INFORNATION

This material safety data sheet contains changes from the previous version in sections: 9

Prepared by: Regulatory Affairs

DISCLAIMER: Not available



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